



**NATIONAL
KWIKMETAL
SERVICE**

A BANNER INDUSTRIES COMPANY

(800) 722-5029

WWW.NKS.COM



National Kwikmetal Service LLC, has been known in the industry as a “Premier” Stainless Steel and Aluminum flat rolled coil and precision blank service center in North American. We always prided ourselves as supplying a quality product and excellent service to our customers worldwide.

▪

We are now excited to offer those same customers both centerless ground bar products, and Titanium and Nickel grades in flat rolled coil through our new parent company Banner Industries, www.bargrind.com.

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Banner Industries has been a premier supplier of precision ground bar, flat rolled titanium, and high nickel grades for over 50 years. The 6 centerless grinding, turning, and straightening locations across all of North America will allow NKS to expand the “Banner” product line to our loyal customer base.

LOCATIONS

CAROL STREAM, IL
494 E. Lies Rd.
Carol Stream, IL 60188

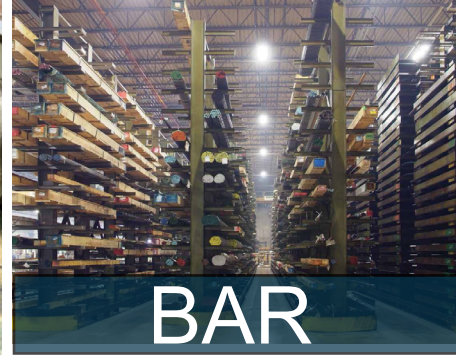
WARSAW, IN
1295 Polk Dr.
Warsaw, IN 46582

LUBBOCK, TX
4502 Private Rd, #6310
Lubbock, TX 79415

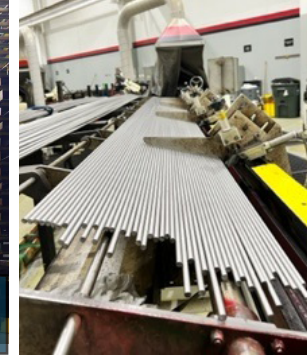
CAMARILLO, CA
352 Balboa Circle
Camarillo, CA 93012

WINDSOR, CT
20 International Dr.
Windsor, CT 06095

QUERÉTARO, MX
Carretera Estatal #431
Col. Ex Hacienda la
Machorra,
CP 76246 El Marques,
Querétaro, Mexico



BAR



STAINLESS STEEL

GRADES

303, 304/304L, 316, 410, 416, 420, 440C, DUPLEX/SUPER DUPLEX, NITRONIC 50/NITRONIC 60, 17-4 COND. H900/H1025/H1100/H1150

INVENTORY OD

0.032" - 6.000"

ALUMINUM

GRADES

6061, 6262, 2024, 7075, A2011, 6063, 5052

INVENTORY OD

0.032" - 6.500"

TITANIUM

COMMERCIALLY PURE GRADES

1-4

ALLOY GRADES

6Al-4V, 6Al-4V ELI, 6Al-7Nb

INVENTORY OD

0.032" - 2.500"

COBALT ALLOYS

GRADES

L-605, MP35N, BIODUR CARPENTER CCM, ASTM F1537/F799 ALLOY 1, ASTM F1537/F799 ALLOY 2

INVENTORY OD

0.032" - 2.500"

CARBON STEEL

GRADES

1018, 1045, 1045 100K, 1045V, 1060, 1117, 11L17, 1141, 1144(SR), 12L14, 1215, 1144 FATIGUE PROOF

INVENTORY OD

0.032" - 6.000"

NICKEL ALLOY

GRADES

A286, 625, 718

INVENTORY OD

0.032" - 2.500"

CENTERLESS GROUND BAR

BANNER INDUSTRIES PROCESSING CAPABILITIES

	CAROL STREAM, IL	STRONGSVILLE, OH
BAR O.D. RANGE	0.032" TO 2.500"	0.250" TO 9.000"
BAR LENGTH RANGE	3.0' TO 40.0'	8.0' TO 40.0'
O.D. TOLERANCE RANGE	+/- 0.0001"	+/- 0.0005"
STRAIGHTNESS TOLERANCE	0.003" PER FT.	0.002" PER FT.



METALLURGICAL LAB

Bar Ultrasonic Testing

QUALITY ASSURANCE

